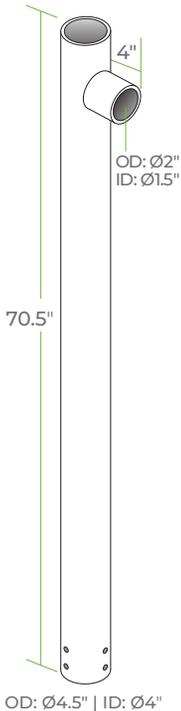


# DIYPOLE | DO-IT-YOURSELF POLE SOLUTION



Featured in one of our most popular systems, the all-in-one DIYSolar Off-Grid Contractor Kit, the **DIYPole Do-It-Yourself Pole Solution** offers a convenient, no crane required assembly for a stable, engineered, DIY solution for your mounting needs and a variety of Ecopower luminaires.



OD: Ø4.5" | ID: Ø4"  
**TOP POLE**

OD: Ø3.96" | ID: Ø3.5"



OD: Ø4.5" | ID: Ø4"  
**BASE/MIDDLE**

**POLE**

Pole shaft shall be weldable-grade, cold-rolled, commercial quality carbon steel tubing conforming to ASTM A500 Grade B. All Welds shall conform to AWS D1.2, CWB & CSA standards. Aluminum construction available. Standard powder coated black; custom colour options available.

**Ecopower is proud to use a welding process that virtually eliminates hydro carbon emissions, and an environmentally friendly powder coat process free of any NOx or SOx. See [pole.ecopowerinc.com](http://pole.ecopowerinc.com) for more details.**

Each **DIYPole** includes one top section and up to three base sections, to a maximum height of approximately 20' (6m).

**TOP**

Top section features welded 4" stub out ~6" from the top of the pole and includes an injection molded plastic pole cap.

**BASE**

Pre-installed 3" steel collars provide fastening points with 8 bolts included to easily assemble and connect base pole sections.

**DIRECT BURIAL**

DIYPoles require direct burial installation. The base pole must be set in 3200 PSI cement in a minimum 12" round (14' max height) or 18" (20' max height) SONO tube or equivalent that is 4' below grade level.

**OPTION**

**Stainless Steel Tamper Proof Low Profile Fasteners (Including matching bit)**

Security fasteners provide an added level of security by their drive design that prevents removal with ordinary screw drivers. Maximum torque transfer and positive tool engagement means easier drive installation with less pressure and slippage. Includes matching driver bit.

**PRODUCT CODE GENERATOR** Leave space blank if not applicable

<b>DIYP</b>	<b>M</b>	<b>-</b>	<b>C</b>	<b>-</b>	<b>S</b>	<b>-</b>	<b>T</b>
	Material		Colour		Number of base sections (max 3)		Tamper Proof Fasteners
	<b>A</b> - Aluminum						
	<b>S</b> - Steel						

C	Colour Codes
BLK	Black
BRZ	Bronze (RAL 8019)
UGR	Umbra Grey (RAL 7022) Matches EcoLED PAL Area Light
WH	White*
CUS	Custom Colour (specify RAL, Tigerlac, Pantone, etc.)

\* We do not recommend White for most applications without combination with galvanization as age and weather can compromise the finish. Projects that require a white finish will have their warranty adjusted. Contact us for more details.

Pictorials are for illustrative purposes only and are not to scale. Final product may not be exactly as depicted.